Item ID:	D350-689-023		Accept	***N900040100***	Setup	Start	***NS1***

Revision ID:

Stop ***NS2***

Item Name: Energy Attenuating Floor Provisions

Start Date:	2/8/2012	**Start Qty:** 1.00	*1*		**Cust Item ID:**
Required Date: 2/10/2012		**Req'd Qty:** 1.00	*1*		**Customer:**

Reference: DISSASSEMBLE PER ECN 12-501

Approvals:	**Process Plan:** ⟋𝑀𝐹	Date: 12-02-0?	Tooling:	Date:	Run	Start	***NR1***
	QC:	Date:	**SPC (Y/N):**	Date:		Stop	***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
DSI 9588	A								
IIN-D350-689	B								

150		0.00							
150								12/2/10 sf	
Packaging		0.00							
Packaging	Memo								

PULL FROM STOCK D350-689-023 B 70578 X 1

REMOVE D3026-1 B **70391**
D3234-3 X 1 B **71141**

AND PUT BACK INTO STOCK UNDER ORIGINAL BATCH NUMBER

160	QC21- Final Inspection - Work Order Release	0.00						12/2/13	
160									
QC	Memo	0.00							
Quality Control									

𝑀𝐹
12-02-10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Work Order ID:	79971							
Parent Item:	D350-689-023				Start Date: 2/8/2012		Required Date: 2/10/2012	
Parent Item Name:	Energy Attenuating Floor Provisions				Start Qty: 1.00		Required Qty: 1.00	

Comments: IPP Rev:A 08-12-23 new issue DD verified by:EC   IPP Rev:B revise route seq DD
10.02.12 vrified byJLM   IPP Rev:C chg003 DD 11.09.28 verified by:JLM
IPP Rev:D 12.01.12 now @ CHG004 (ecn12-501) DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3026-1 Channel		Manufactured	No				Each	3.0000		-1			

				Location		Loc Qty		Loc Code					
				ST177		3							
				70399		3							

70399

D3234-3 Doubler		Manufactured	No				Each	3.0000		-1			

				Location		Loc Qty		Loc Code					
				ST232A		3							
				71141		3							

Re-enter

⊢ MS21042L3 . MII7441 x 9
MS24694-S50   MII7739x9
NAS1149D0363J   MII7505x9
D3811-041   X 1   B71009
D3027-2   x 4   B70582x1
B70497x3

NUF
12-02-10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Wednesday, February 08, 2012 9:51:03 AM

Criteria :   Item ID: d350-689-023   All Locations   All Warehouses   All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D350-689-023	Main Warehouse	70578	11/24/2011	1.0000	QC21	CHG003	
Energy Attenuating Floor Provisions	FG010						

| | | | | | **Total:** | 1.0000 | |

4.0 PARTS LIST CHANGE

The parts list of D350-689-021/-023 at CHG 005/004 or later is amended as follows:

5.   PARTS LIST (IIN-D350-689)
25.10 PARTS LIST (ICA-D350-689)

IS:

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X									D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X								D350-689-013	FLOOR PROVISIONS KIT
		X							D350-689-015	SEAT MODIFICATION KIT
			X						D350-689-017	SHOULDER HARNESS KIT
				X					D350-689-019	CONTROL GUARD KIT
					X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
					1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1							X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
						1		X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
	1								D3026-1	CHANNEL (REMOVED FROM -023)
	1								D3234-3	DOUBLER (REMOVED FROM -023)
						1/1			D4575-1	BEAM (REPLACES D3026-1 IN -023)
						1			D4575-3	DOUBLER (NEW IN -023)

WAS:

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X									D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X								D350-689-013	FLOOR PROVISIONS KIT
		X							D350-689-015	SEAT MODIFICATION KIT
			X						D350-689-017	SHOULDER HARNESS KIT
				X					D350-689-019	CONTROL GUARD KIT
					X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
					1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1							X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
						1		X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
	1								D3026-1	CHANNEL
	1								D3234-3	DOUBLER

DESIGN		**DART AEROSPACE LTD**
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9588 SHEET 4 OF 4
APPROVED		TITLE SCALE
DE APPR.		INSTALLATION CHANGE NTS
DATE	11.12.22	

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	12.01.10	Job No.:		ADR Yes/No:	Y	ADR Date:	12.01.06	ECN #:	12- 501
Product No.:	D350-689-021/-023			Created By:		Approved By:			
Product Name:	DUAL HIGH BACK SEAT/FLOOR PROVISION KIT			Checked By:					

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF		DQA / QA Coord.	N		
Purchasing Coord.	Y	CL		QC Coordinator	N		
Production Engineering Coord.	Y	EC		Customer Technical Support	Y	DS	
		DD		Marketing	Y	SW	
				Customer Order Processing	N		

Reason for Change:
UPDATE TO INSTALLATION TO SATISFY AIRCRAFT FITTED WITH RECENT EUROCOPTER COLLECTIVE MODELS

Documents Affected:
RELEASE D4575 AND 99588 REV. A
DSI

PARTS MUST COMPLY	**X**	PREVIOUS PARTS SATISFACTORY	☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	MB	MDL-D350-689 REV. C	12.01.12
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.01.12
11	Update Product Specification Files	Y	KJ	WITH COPY OF DSI 9588	12.01.12
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.01.12
13	Update Document Record (DR)	N		NEW MDL FORMAT	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ	CREATE D4575-1/-3 IN SYSTEM	12.01.12
17	Update / Verify ARC Database	Y	KJ	AS REQUIRED	12.01.12
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D350-689-021/-023 NOW @ CHG 005/004	12.01.12
19	Create / Update PPP's	Y	KJ	AS REQUIRED	12.01.12
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.01.12
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ	AS REQUIRED	12.01.12
24					

Description / Action:
CREATE W/O'S/BOM'S/ROUTINGS AS REQUIRED FOR D4575-1/-3
UPDATE D350-689-021/-023 IN STOCK/PROGRESS IAW DSI 9588 REV. A.

└─ 1 STK B70578
0 STK   Dissassemble. #79971
MF 12-02-08

ECN Verified & Complete: _____   Date: _____